

013809



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D4881-042
Job Sheet 205331



Part No: D4881-042
Part Name: 206A/B AFT Leg Assembly, RH
Part Weight: 0 lbs
Job Created: 1/7/20
Due Date: 1/10/20
Type: SOLD
Note: DWG REV C SHEETS 3,4 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS
Ship Via:

Job Qty: 1 pcs
Status: New
Job Tracking No:
Created By: Jennifer Renwick
Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
110	Small Fab - 1	1 pcs		1/10/20	0.00	0.78	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		JAN 08 2020
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	1 pcs		1/10/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS JAN 08 2020 40
							QC 5 - 61		9-80
							QC 5 - 81		
130	Small Fab - 2 - B4B	1 pcs		1/10/20	0.00	0.78	Small Fab - 1 - B4B		

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					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	JAN 08 2020
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
140 QC 5	1 pcs	1/10/20	0.00 0.00		QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	JAN 08 2020 40
					QC 5 - 61	9-89
					QC 5 - 81	
180 Packaging 3-1 - Stock - B4B	1 pcs	1/10/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	DAS 78 JAN 08 2020
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

190 QC 21 - SA	1 pcs	1/10/20	0.00 0.00	Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
				QC 21 - SA - 21	
QC 21 - SA - 70					
QC 21 - SA - 53					

Part Op 110 - (Small Fab) ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-2 AND D4885-3. DRILL OUT EACH DESCRIPTIONS: HOLES USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9974 AS PER DWG.

- 120 - (QC5- Inspect part completeness to step on W/O)
130 - (Small Fab) 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL WET AS PER DWG USE DT9974 A/R BATCH: _____ 2- LASER ENGRAVE ASSEMBLY PART#, S/N AS PER DWG QSI 44 6.8
140 - (QC5- Inspect part completeness to step on W/O)
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	1 pcs (1 ea)	110-Small Fab - 1	S235020
D4885-2	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	S128661
D4885-3	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	S177161
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	110-Small Fab - 1	2xS 231178 - 8xS 245003
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	110-Small Fab - 1	S163223

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D4881-1	1	5	0
	D4885-2	1	2	0
	D4885-3	1	9	0
	HL32PB5-12	4	52	0
	HL86-5	4	56	0

Part Specifications

Specifications could not be found.

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